



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.7713
Job Sheet 181409



Part No: 647.7713

Job Qty: 16 ea

Part Name: Strut Thread



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A2 IPP REV:A NEW ISSUE 12-11-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		9/10/18	0.00	0.00	Start Up Machining-1		VLS JSD 15/10/18
100	Hardinge	16 pcs		9/10/18	0.01	4.96	Hardinge		
110	QC	16 pcs		9/10/18	0.00	0.00	QC2 Machining-1		
120	QC	16 pcs		9/10/18	0.00	0.00	QC8 Machining-1		mmc 15/10/18
130	Packaging	16 pcs		9/10/18	0.00	0.00	Packaging3-1		EL
140	QC21-SA	16 Ea		9/10/18	0.00	0.00	QC21		21 OCT 15 2018

Part Op 100 - Machine as per folio FB149

Descriptions: 130 - ***COAT PARTS IN OIL BEFORE PUTTING THEM IN A BAG TO PREVENT FROM RUSTING***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NR0.375	4130 Steel Round Bar .375"	3.2000 ft (.2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NR0.375	3	32	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Thread	1.250inches ± 0.030	1.280 1.220		
2	Strut Thread	0.500inches ± 0.030	0.530 0.470		
3	Strut Thread	0.650inches ± 0.030	0.680 0.620		
4	Strut Thread	0.324inches ± 0.010	0.334 0.314	Diameter	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Thermoforming ☐ Skid-tube ☐ Machining ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐																					
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DART Aerospace Ltd. 1270 Aberdeen Street Hamletbury, ON K0A 1K7 TEL: 613 632-6200 Email: sales@dartaero.com www.dartaerospace.com Part: 647.7713 Job No: 181409 Serial No/Batch: S115328 Container No: S115328 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 10/02/10		ve : _____ Disposition _____ _____ _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																	
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